

SEUL

Dart Aerospace Ltd.

Date: Wednesday, 4/26/2006 12:05:20 PM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : SHROUD AIRFLOW HEATHER SYSTEM
Job Number : 26637	
Estimate Number : 12345	
P.O. Number : N/A	Part Number : D206746011
This Issue : 4/26/2006 S.O. No. : N/A	Drawing Number : N/A
Prsht Rev. : NC	Project Number : N/A
First Issue : 4/18/2006 Type : SMALL /MED FAB	Drawing Revision : A PRELIMINARY
Previous Run : 26636	Material : N/A
Written By : SEE COMMENT BELOW	Due Date : 4/28/2006 Qty: 1 Um: Each
Checked & Approved By : SEE ABOVE USER & DATE -	
Comment : est rev.A 06.03.23 new issue EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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D 206-746-011 B 26858



Comment: DOCUMENT CONTROL

Photocopy D206-746-011 bluefile & type labels per PPP D206-746-011 CHG001

2.0	D3467041	SHROUD ASSEMBLY
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

SHROUD ASSEMBLY

Batch: B26609 ✓

3.0	D34681	SEAL
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

SEAL

Batch: B26849 ✓

4.0	D34683	LARGE SEAL STRIP
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

LARGE SEAL STRIP

Batch: B26850 ✓

5.0	D34685	SEAL
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

SEAL

Batch: B26851 ✓

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6.0	D3469041	SHUT-OFF VALVE ASSY
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

SHUT-OFF VALVE ASSY

Batch: B26482 ✓

7.0	D3471041	BLOWER MOTOR SUPPORT
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

BLOWER MOTOR SUPPORT

Batch: B26610 ✓

8.0	D3473041	BLOWER INLET ADAPTER
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

BLOWER INLET ADAPTER

Batch: B26613 ✓

9.0	D3475041	DUMP OUTLET
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

DUMP OUTLET

Batch: B26616 ✓

10.0	D34755P	Screen
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Comment: Qty.: 1.0000 sf(s)/Unit Total: 1.0000 sf(s)

Screen

Batch: B26852 ✓

11.0	D34757	scoop outlet
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

scoop outlet

Batch: B28608 ✓

12.0	D3476041	blower motor adapter
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

blower motor adapter

Batch: B26617 ✓

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13.0	D3477041	Blower Motor Inlet Adapter
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Blower Motor Inlet Adapter

Batch: ✓

PART IS ASSEMBLED
ON D3477041

14.0	D3478041	AIR INLET ADAPTER
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

INLET ADAPTER

Batch: B26555 ✓

15.0	D3481041	Shut off valve bracket
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Shut off valve bracket

Batch: B26555 ✓

16.0	D34821	INLET INSULATION SOCK
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

INLET INSULATION SOCK

Batch: B26387 ✓

17.0	D34823	OUTLET INSULATION SOCK
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

OUTLET INSULATION SOCK

Batch: B26387 ✓

18.0	D34825	HOSE INSULATION
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

HOSE INSULATION

Batch: B26387 ✓

19.0	D34827	HOSE INSULATION
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 1.0000 Each(s)

HOSE INSULATION

Batch: B26387

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20.0	D34829	HOSE INSULATION
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
HOSE INSULATION
Batch: 326387 ✓

21.0	D348211	HOSE INSULATION
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
HOSE INSULATION
Batch: 326387 ✓

22.0	D348213	HOSE INSULATION
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
HOSE INSULATION
Batch: 326387 ✓

23.0	D34833	SHUT-OFF VALVE PLACARD
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
SHUT-OFF VALVE PLACARD
Batch: 326377 ✓

24.0	D34831	DUMP VALVE PLACARD
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
DUMP VALVE PLACARD
Batch: 326376 ✓

25.0	26D711	JANITROL BLOWER MOTOR ASSEMBLY
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
JANITROL BLOWER MOTOR ASSEMBLY
Batch: M100546 ✓

26.0	31903	BLUE TERMINAL AMP
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Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s)
BLUE TERMINAL AMP
Batch: 3269038 ✓

100598

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27.0	M227591169	16GA ELECTRICAL WIRE, 120" LONG
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
16GA ELECTRICAL WIRE, 120" LONG
Batch: M106898 ✓

28.0	AN35	BOLT
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Comment: Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s)
BOLT
Batch: M15205 ✓

29.0	AN9608	WASHER
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Comment: Qty.: ~~1.0000~~ 0.0000 Each(s)/Unit Total : 1.0000 Each(s)
→ WASHER (A/R)
Batch: M19366 QTY _____

30.0	AN96010	Washer
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Comment: Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s)
Washer
Batch: M15519 ✓

31.0	DSC549	PUSH/PULL CONTROL
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)
PUSH/PULL CONTROL
Batch: M100121 ✓

32.0	EA934NA	HYSOL ADHESIVE
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
→ Qty. (A/R) HYSOL ADHESIVE
Batch: _____

33.0	HA000611	CARBON MONOXIDE INDICATOR
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
CARBON MONOXIDE INDICATOR ✓
Batch: M19356

Date: Wednesday, 4/26/2006 12:05:20 PM
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SKL
Process Sheet

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Job Number:



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34.0	MS21083N08	NUT
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Qty: 10 (A/R) NUT

Batch: M19354

35.0	MS21919DG3	CLAMP
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Qty: 10 (A/R) CLAMP

Batch: M100117 9MCP 04

36.0	MS21919DG44	CLAMP
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Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

CLAMP

Batch: M100371

37.0	MS21919DG48	CLAMP
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

CLAMP

Batch: M19691

38.0	MS24166D1	RELAY
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

RELAY

Batch: M19402

39.0	MS2524475	CIRCUIT BREAKER
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

CIRCUIT BREAKER

Batch: M19346

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40.0	MS2524415	BREAKER
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

BREAKER

Batch: M19 346 V

41.0	MS270390816	SCREW PAN HD
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Qty 10 (A/R) SCREW PAN HD

Batch: M19605

42.0	MS3505822	SWITCH
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

SWITCH

Batch: M100202 V

43.0	NAS43DD316N	SPACER
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Qty 10 (A/R) SPACER

Batch: M19 402

44.0	NAS679A3	NUT SELF LOCK
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Comment: Qty.: 3 3.0000 Each(s)/Unit Total : 3.0000 Each(s)

NUT SELF LOCK

Batch: M19487

45.0	PR1422B12	SEALANT 653 SEMKIT
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Qty 1 (A/R) SEALANT 653 SEMKIT

Batch: M100774

46.0	QS20044S	CLAMP
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Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)

CLAMP

Batch: M100202 V

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47.0	QS20056S	CLAMP
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Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

CLAMP

Batch: M100202 ✓

48.0	RTV106	RED HI-TEMPERATURE ADHESIVE
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Qty: 1 (A/R) RED HI-TEMPERATURE ADHESIVE

Batch: M100789 ✓

49.0	SCEET11	SCEET
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Comment: Qty.: 11.0000 f(s)/Unit Total : 11.0000 f(s)

SCEET

Batch: M100788 ✓

50.0	SCEET12	HOSE 3" DIAMETER
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Comment: Qty.: 11.0000 f(s)/Unit Total : 11.0000 f(s)

HOSE 3" DIAMETER

Batch: M18763

Rec'd 4/28 (1)

inspect kit

C 206104/28 (1)

Job Completion



U 06-04-28

Inspection Level 21 05/04/28 (1)